Note:

If repairs have been carried out to the gearbox it is only necessary to adjust the shaft bevel gear, bevel gear or complete gear set if components have been renewed which have a direct effect on the adjustment of the final drive. Refer to the following table to avoid unnecessary adjustment:

		to be adjusted:	
		Shaft bevel gear (S3) via deviation "r" => Page 39-164	Bevel gear (S1 and S2) => Page 39-171
Part replaced:	Bevel gear housing	x	x
	Rear axle housing		x
	Gear set (shaft bevel gear and bevel gear)	x	x
	Shaft bevel gear taper roller bearing	x	
	Bevel gear taper roller bearing		x
	Ring nut		x[1])
	Input shaft		x
	Bearing support		x

[1])Only S1 via previously measured complete friction moment.