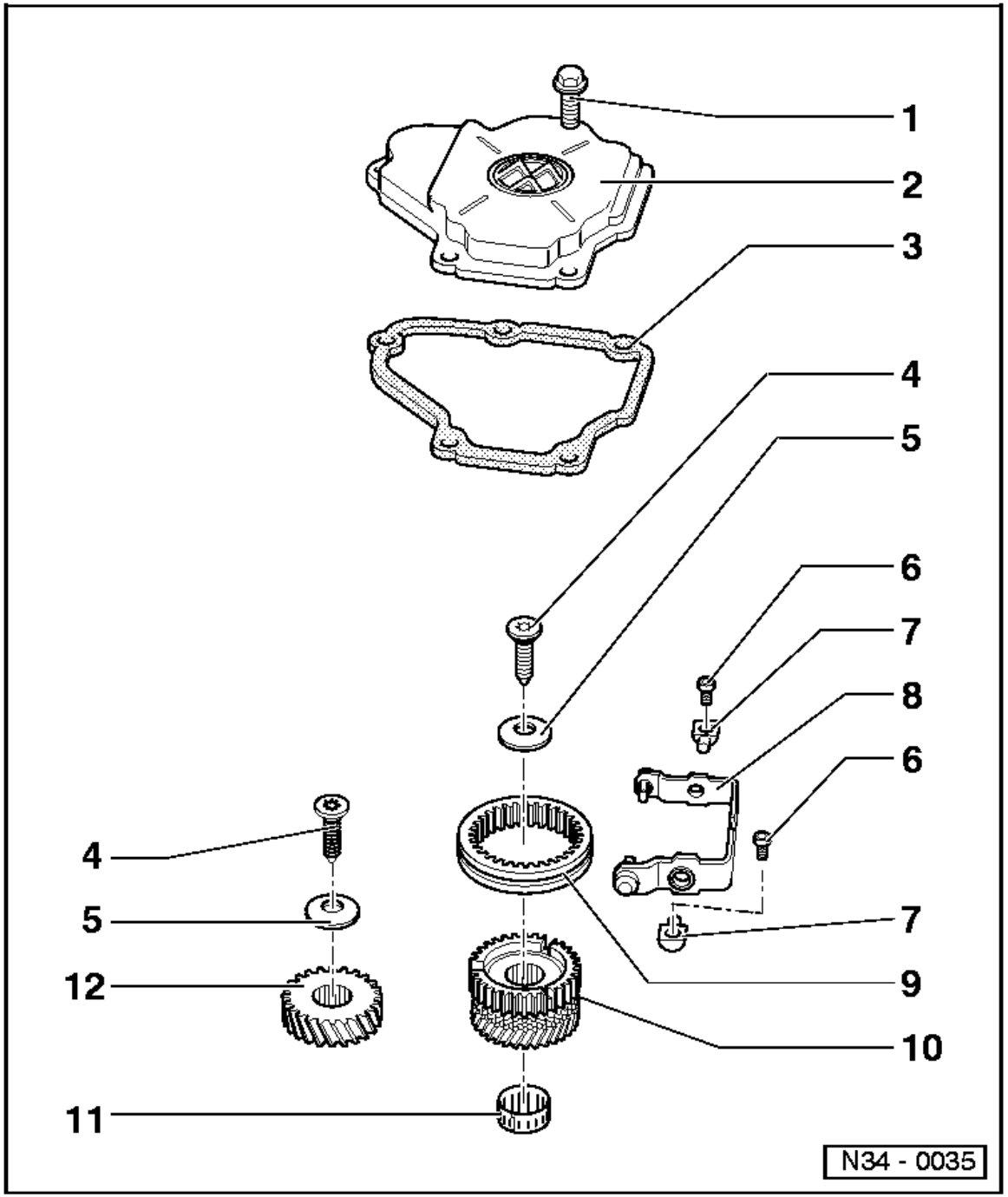
Removing and installing cover for gearbox housing and 5th gear



1 - Hexagon bolt, 10 Nm
- ◆ For gearbox housing cover

2 - Gearbox housing cover

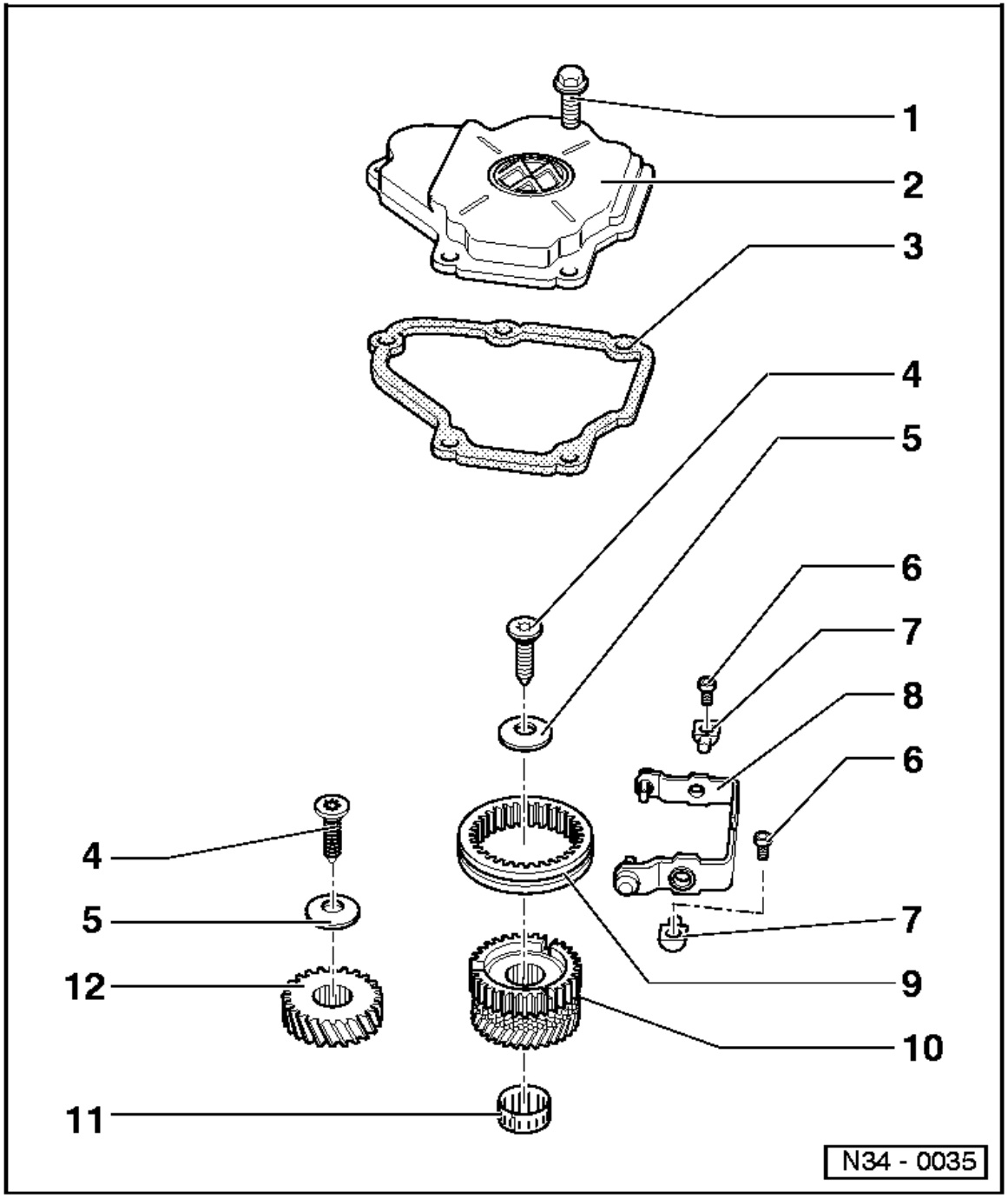
Note:

If the gearbox cover is fitted with the gearbox installed, check oil level as follows:

- Fill with oil up to lower edge of filler hole and fit filler plug.

- Start engine, engage gear and allow gearbox to turn for approx. 2 minutes.

- Switch off engine and top up gearbox oil to lower edge of filler hole again.



3 - Gasket

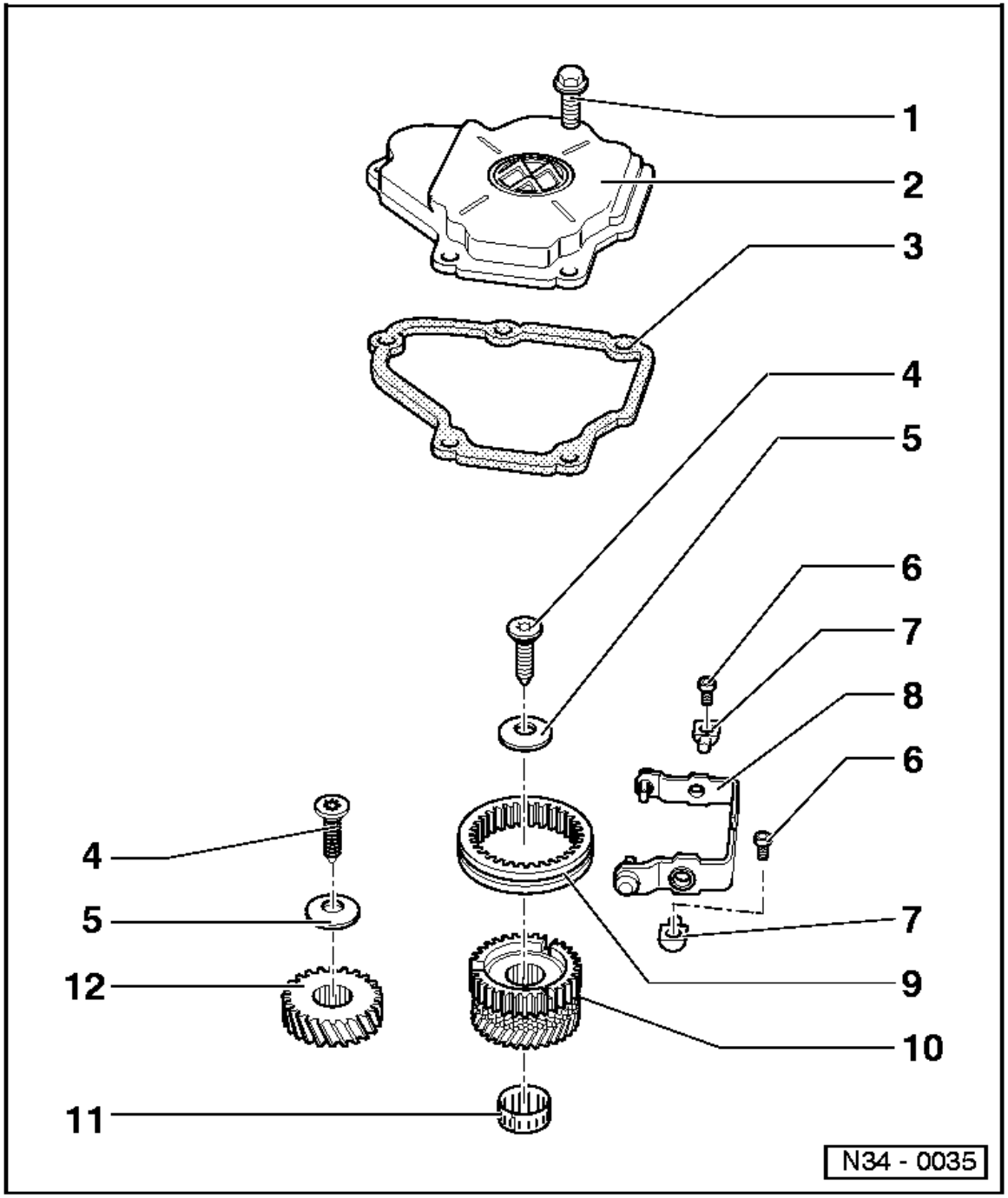
4 - Torx socket head bolt M10, 80 Nm
- ◆ Fitted piece on bolt head holds saucer spring washer in position

5 - Dished washer
- ◆ Installing => Page 34-105

6 - Socket head bolt, 25 Nm
- ◆ For pivot pin to gearbox housing

7 - Pivot pin

8 - 5th gear selector fork
- ◆ Dismantling and assembling => Page 34-124
- ◆ Adjusting =>Page 34-106



9 - 5th gear locking collar

- Installation position =>Page 34-103
- Adjusting =>Page 34-106

10 - Synchro-hub with 5th gear and synchronizing ring

- Dismantling and assembling
  => Page 35-11

11 - Needle roller bearing

12 - 5th speed gear wheel

- Installation position => Page 34-102